UNATAC Industrial Processes A company of Polysius



Modified Fischer Assay (MFA)

- First stage of testing.
- 100 g of feed per test.
- Small scale, quick, and inexpensive.
- Provides pyrolysis yield characterization and preliminary ore grade assessment.
- Industry standard assay.



- **UMATAC Batch Retort Unit**
- Second stage of testing.
- 2500 g of feed per test.
- Small scale, quick, and inexpensive.
- Provides pyrolysis yield sensitivity information and aids in combustion and drying studies.
- Larger product samples.

An ATP Technology Pilot Program for Jordan Energy and Mining Ltd.

- Bulk sample site selection (JEML).
- Sample collection & crushing (JEML).
- Sample analysis & scoping studies.
- ATP60 scoping test.

Bulk Sample Collection and Scoping Studies



Bulk Sample Excavation, AI Lajjun, Jordan

The Alberta Taciuk Process (ATP) Technology ATP Technology Pilot Program for Jordan Oil Shales

UMATAC Oil Shale Testing Equipment and Project Development Stages





- Third stage of testing.
- Up to 5 t/h feed (60 bbl/d oil sands equivalent feed rate).
- Designed to gather the final data necessary for design of
- a commercial plant.
- Produces representative oil, water, off gas, flue gas, and solids products for analysis.



- ATP60 performance runs & bulk sample collection.
- Mass & energy balances & reporting.
- 3rd party testing (eg. hydrotreating).



Free Moisture Content or MFA Yield Scoping Study - Ore Sample Variability





• Hydrotreating tests confirmed high sulphur Jordan shale oil can be hydrotreated using conventional, but severe, hydrotreating technologies. Environmental and geotechnical analysis of





ATP60 Performance Tests and Bulk Oil Sample Collection



Oil Recovery System

Bulk Oil Sample

Testing Results

- 500 tonne bulk ore sample.
- No operational problems.
- Hydrocarbon yield verified &
- consistent with previous testing.
- Product oils characterized.

Third Party Pilot Testing and Analysis

spent shale.

Engineering Studies

Feasibility study completed in 2009. • ATP60 test results available for front end engineering (FEED) and detailed engineering work in 2010/2011.

bulk oil sample met specifications.



% Distilled

analyzed.





Boiling Point Fractions After Pilot Hydrotreating - Naphtha, Jet/Kero, Diesel, Gas Oil, Light Oil -



Oil Product

• All sub-streams measured and

Flue gas emissions identified and quantified, CO₂ emission reduction opportunity identified.